



800-871-5022

More information can be found at  
[www.HQ-Drill.com](http://www.HQ-Drill.com).

Coarse Metric Thread Sizes			
Thread Size	Tap Drill (mm)	Thread Size	Tap Drill (mm)
M1 x 0.25	0.75	M12 x 1.75	10.20
M1.1 x 0.25	0.85	M14 x 2	12.00
M1.2 x 0.25	0.95	M16 x 2	14.00
M1.4 x 0.3	1.10	M18 x 2.5	15.50
M1.6 x 0.35	1.25	M20 x 2.5	17.50
M1.8 x 0.35	1.45	M22 x 2.5	19.50
M2 x 0.4	1.60	M24 x 3	21.00
M2.2 x 0.45	1.75	M27 x 3	24.00
M2.5 x 0.45	2.05	M30 x 3.5	26.50
M3 x 0.5	2.50	M33 x 3.5	29.50
M3.5 x 0.6	2.90	M36 x 4	32.00
M4 x 0.7	3.30	M39 x 4	35.00
M4.5 x 0.75	3.70	M42 x 4.5	37.50
M5 x 0.8	4.20	M45 x 4.5	40.50
M6 x 1	5.00	M48 x 5	43.00
M7 x 1	6.00	M52 x 5	47.00
M8 x 1.25	6.80	M56 x 5.5	50.50
M9 x 1.25	7.80	M60 x 5.5	54.50
M10 x 1.5	8.50	M64 x 6	58.00
M11 x 1.5	9.50	M68 x 6	62.00



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Metric Fine Thread Sizes			
Thread Size	Tap Drill (mm)	Thread Size	Tap Drill (mm)
M4 x 0.35	3.60	M16 x 1	15.0
M4 x 0.5	3.50	M16 x 1.5	15.0
M5 x 0.5	4.50	M18 x 1	17.0
M6 x .5	5.50	M18 x 2	16.0
M6 x .75	5.25	M20 x 1	19.0
M7 x .75	6.25	M20 x 1.5	18.5
M8 x .5	7.00	M20 x 2	18.0
M8 x .75	7.25	M22 x 1	21.0
M8 x 1	7.50	M22 x 1.5	20.5
M9 x 1	8.00	M22 x 2	20.0
M10 x 0.75	9.25	M24 X 1.5	22.5
M10 x 1	9.0	M24 x 2	22.0
M10 x 1.25	8.8	M26 x 1.5	24.5
M11 x 1	10.0	M27 x 1.5	25.5
M12 x .75	11.25	M27 x 2	25.0
M12 x 1	11.0	M28 x 1.5	26.5
M12 x 1.5	10.5	M30 x 1.5	28.5
M14 x 1	13.0	M30 x 2	28.0
M14 x 1.25	12.8	M33 x 2	31.0
M14 x 1.5	12.5	M36 x 3	36.0