



800-871-5022

More information can be found at  
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COUNTERBORED HOLES					
USA SOCKET-HEAD CAP SCREWS					
SCREW DIA	A COUNTERBORE DIA	B COUNTERBORE DEPTH	C COUNTERSINK DIA	D CLEARANCE DIA	
				NORMAL FIT	CLOSE FIT
#0	1/8	.060	.074	#49	#51
#2	3/16	.086	.102	#36	3/32
#4	7/32	.112	.130	#29	1/8
#5	1/4	.125	.145	#23	9/64
#6	9/32	.138	.158	#18	#23
#8	5/16	.164	.188	#10	#15
#10	3/8	.190	.218	#2	#5
1/4	7/16	.250	.278	9/32	17/64
5/16	17/32	.312	.346	11/32	21/64
3/8	5/8	.375	.415	13/32	25/64
7/16	23/32	.438	.483	15/32	29/64
1/2	13/16	.500	.552	17/32	33/64
5/8	1	.625	.689	21/32	41/64
3/4	1-3/16	.750	.828	25/32	49/64
7/8	1-3/8	.875	.963	29/32	57/64
1	1-5/8	1.000	1.100	1-1/32	1-1/64
1-1/4	2	1.250	1.370	1-5/16	1-9/32
1-1/2	2-3/8	1.500	1.640	1-9/16	1-17/32
1-3/4	2-3/4	1.750	1.910	1-13/16	1-25/32
2	3-1/8	2.000	2.180	2-1/16	2-1/32



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<b>COUNTERBORED HOLES</b>					
<b>METRIC SOCKET-HEAD CAP SCREWS</b>					
M1.6	3.50mm	1.6mm	2.0mm	1.95mm	1.80mm
M2	4.40mm	2mm	2.6mm	2.40mm	2.20mm
M2.5	5.40mm	2.5mm	3.1mm	3.00mm	2.70mm
M3	6.50mm	3mm	3.6mm	3.70mm	3.40mm
M4	8.25mm	4mm	4.7mm	4.80mm	4.40mm
M5	9.75mm	5mm	5.7mm	5.80mm	5.40mm
M6	11.20mm	6mm	6.8mm	6.80mm	6.40mm
M8	14.50mm	8mm	9.2mm	8.80mm	8.40mm
M10	17.50mm	10mm	11.2mm	10.80mm	10.50mm
M12	19.50mm	12mm	14.2mm	13.00mm	12.50mm
M14	22.50mm	14mm	16.2mm	15.00mm	14.50mm
M16	25.50mm	16mm	18.2mm	17.00mm	16.50mm
M20	31.50mm	20mm	22.4mm	21.00mm	20.50mm
M24	37.50mm	24mm	26.4mm	25.00mm	24.50mm
M30	47.50mm	30mm	33.4mm	31.50mm	31.00mm
M36	56.50mm	36mm	39.4mm	37.50mm	37.00mm
M42	66.00mm	42mm	45.6mm	44.00mm	43.00mm
M48	75.00mm	48mm	52.6mm	50.00mm	49.00mm