



800-871-5022

More information can be found at  
[www.HQ-Drill.com](http://www.HQ-Drill.com).

## Drilling Speed Chart

WIRE DRILLS	CORE DRILLS AND SIMILAR BY OUTSIDE DIAMETER			
.75 - 2.5 mm	1/8 to 1/2 inch	5/8 to 1-1/2 inch	1-3/4 to 2-3/4 inch	3 to 4 inch
30,000 TO 18,000 rpm	2,400 -1,000 rpm	1,250 - 1,000 rpm	1,100 - 850 rpm	850 - 200 rpm

See [http://www.drill-hq.com/?page\\_id=785](http://www.drill-hq.com/?page_id=785) for more information