



800-871-5022

More information can be found
at www.HQ-Drill.com.

Hardness Conversion Table			
Brinell Haardness (BHN)	Vickers Hardness (HV)	Rockwell Hardness (HRB)	Rockwell Hardness (HRC)
86	90		
95	100	56.2	
105	110	62.3	
114	120	66.7	
124	130	71.2	
133	140	75.0	
143	150	78.7	
152	160	81.7	
162	170	85.0	
171	180	87.1	
181	190	89.5	
190	200	91.5	
199	210	93.5	
209	220	95.0	
219	230	96.7	
228	240	98.1	
238	250	99.5	
242	255		23.1
252	265		24.8
261	275		26.4
266	280		27.1
276	290		28.5
280	295		29.2
295	310		31.0
304	320		32.2
314	330		33.3
323	340		34.4
333	350		35.5
342	360		36.6
352	370		37.7
361	380		38.8
371	390		39.8
380	400		40.8
390	410		41.8
399	420		42.7
409	430		43.6
418	440		44.5
428	450		45.3
437	460		46.1
447	470		46.9



800-871-5022

More information can be found
at www.HQ-Drill.com.

Hardness Conversion Table			
Brinell Haardness (BHN)	Vickers Hardness (HV)	Rockwell Hardness (HRB)	Rockwell Hardness (HRC)
456	480		47.7
466	490		48.4
475	500		49.1
485	510		49.8
494	520		50.5
504	530		51.1
513	540		51.7
523	550		52.3
532	560		53.0
542	570		53.6
551	580		54.1
561	590		54.7
570	600		55.2
580	610		55.7
589	620		56.3
599	630		56.8
608	640		57.3
618	650		57.8