



800-871-5022

More information can be found at  
[www.Drill-HQ.com](http://www.Drill-HQ.com).

## DRILL SIZES - METRIC

Drill	Decimal
.38mm	.0150
.40mm	.0157
.42mm	.0165
.45mm	.0177
.48mm	.0189
.50mm	.0197
.55mm	.0217
.60mm	.0236
.65mm	.0256
.70mm	.0276
.75mm	.0295
.80mm	.0315
.85mm	.0335
.90mm	.0354
.95mm	.0374
1.00mm	.0394
1.05mm	.0413
1.10mm	.0433
1.15mm	.0453
1.20mm	.0472
1.25mm	.0492
1.30mm	.0512
1.35mm	.0531
1.40mm	.0551
1.45mm	.0571
1.50mm	.0591
1.55mm	.0610
1.60mm	.0630
1.65mm	.0650
1.70mm	.0669
1.75mm	.0689
1.80mm	.0709
1.85mm	.0728

Drill	Decimal
2.55mm	.1004
2.60mm	.1024
2.65mm	.1043
2.70mm	.1063
2.75mm	.1083
2.80mm	.1102
2.90mm	.1142
3.00mm	.1181
3.10mm	.1220
3.20mm	.1260
3.25mm	.1280
3.30mm	.1299
3.40mm	.1339
3.50mm	.1378
3.60mm	.1417
3.70mm	.1457
3.75mm	.1476
3.80mm	.1496
3.90mm	.1535
4.00mm	.1575
4.10mm	.1614
4.20mm	.1654
4.25mm	.1673
4.30mm	.1693
4.40mm	.1732
4.50mm	.1772
4.60mm	.1811
4.70mm	.1850
4.75mm	.1870
4.80mm	.1890
4.90mm	.1929
5.00mm	.1969
5.10mm	.2008

Drill	Decimal
6.25mm	.2461
6.30mm	.2480
6.40mm	.2520
6.50mm	.2559
6.60mm	.2598
6.70mm	.2638
6.75mm	.2657
6.80mm	.2677
6.90mm	.2717
7.00mm	.2756
7.10mm	.2795
7.20mm	.2835
7.25mm	.2854
7.30mm	.2874
7.40mm	.2913
7.50mm	.2953
7.60mm	.2992
7.70mm	.3031
7.75mm	.3051
7.80mm	.3071
7.90mm	.3110
8.00mm	.3150
8.10mm	.3189
8.20mm	.3228
8.25mm	.3248
8.30mm	.3268
8.40mm	.3307
8.50mm	.3346
8.60mm	.3386
8.70mm	.3425
8.75mm	.3445
8.80mm	.3465
8.90mm	.3504

Drill	Decimal
10.20mm	.4016
10.50mm	.4134
10.80mm	.4252
11.00mm	.4331
11.20mm	.4409
11.50mm	.4528
11.80mm	.4646
12.00mm	.4724
12.20mm	.4803
12.50mm	.4921
13.00mm	.5118
13.50mm	.5315
14.00mm	.5512
14.50mm	.5709
15.00mm	.5906
15.50mm	.6102
16.00mm	.6299
16.50mm	.6496
17.00mm	.6693
17.50mm	.6890
18.00mm	.7087
18.50mm	.7283
19.00mm	.7480
19.50mm	.7677
20.00mm	.7874
20.50mm	.8071
21.00mm	.8268
21.50mm	.8465
22.00mm	.8661
22.50mm	.8858
23.00mm	.9055
23.50mm	.9252
24.00mm	.9449



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Drill	Decimal
1.90mm	.0748
1.95mm	.0768
2.00mm	.0787
2.05mm	.0807
2.10mm	.0827
2.15mm	.0846
2.20mm	.0866
2.25mm	.0886
2.30mm	.0906
2.35mm	.0925
2.40mm	.0945
2.45mm	.0965

Drill	Decimal
5.20mm	.2047
5.25mm	.2067
5.30mm	.2087
5.40mm	.2126
5.50mm	.2165
5.60mm	.2205
5.70mm	.2244
5.75mm	.2264
5.80mm	.2283
5.90mm	.2323
6.00mm	.2362
6.10mm	.2402

Drill	Decimal
9.00mm	.3543
9.10mm	.3583
9.20mm	.3622
9.25mm	.3642
9.30mm	.3661
9.40mm	.3701
9.50mm	.3740
9.60mm	.3780
9.70mm	.3819
9.75mm	.3839
9.80mm	.3858
9.90mm	.3898

Drill	Decimal
24.50mm	.9646
25.00mm	.9843

Typically, anything over 25mm and up to 50mm is categorized in 1mm size increments.  
Typically, anything over 50mm and up to 105mm is categorized in 5mm size increments.