



800-871-5022

More information can be found
at www.HO-Drill.com.

Standard Drill Sizes Decimal Equivalents

Drill	Decimal	Drill	Decimal	Drill	Decimal	Drill	Decimal	Drill	Decimal
80	.0135"	70	.0280"	60	.0400"	51	.0670"	3/32	.0938"
79	.0145"	69	.0292"	59	.0410"	50	.0700"	41	.0960"
1/64	.0156"	68	.0310"	58	.0420"	49	.0730"	40	.0980"
78	.0160"	1/32	.0313"	57	.0430"	48	.0760"	39	.0995"
77	.0180"	67	.0320"	56	.0465"	5/64	.0781"	38	.1015"
76	.0200"	66	.0330"	3/64	.0469"	47	.0785"	37	.1040"
75	.0210"	65	.0350"	55	.0520"	46	.0810"	36	.1065"
74	.0225"	64	.0360"	54	.0550"	45	.0820"	7/64	.1094"
73	.0240"	63	.0370"	53	.0595"	44	.0860"	35	.1100"
72	.0250"	62	.0380"	1/16	.0625"	43	.0890"	34	.1110"
71	.0260"	61	.0390"	52	.0635"	42	.0935"	33	.1130"

Drill	Decimal	Drill	Decimal	Drill	Decimal	Drill	Decimal	Drill	Decimal
32	.1160"	23	.1540"	14	.1820"	5	.2055"	E	.2500"
31	.1200"	5/32	.1562"	13	.1850"	4	.2090"	1/4	.2500"
1/8	.1250"	22	.1570"	3/16	.1875"	3	.2130"	F	.2570"
30	.1285"	21	.1590"	12	.1890"	7/32	.2188"	G	.2610"
29	.1360"	20	.1610"	11	.1910"	2	.2210"	17/64	.2656"
28	.1405"	19	.1660"	10	.1935"	1	.2280"	H	.2660"
9/64	.1406"	18	.1695"	9	.1960"	A	.2340"	I	.2720"
27	.1440"	11/64	.1719"	8	.1990"	15/64	.2344"	J	.2770"
26	.1470"	17	.1730"	7	.2010"	B	.2380"	K	.2810"
25	.1495"	16	.1770"	13/64	.2031"	C	.2420"	9/32	.2812"
24	.1520"	15	.1800"	6	.2040"	D	.2460"	L	.2900"



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Drill	Decimal	Drill	Decimal	Drill	Decimal	Drill	Decimal	Drill	Decimal
M	.2950"	23/64	.3594"	29/64	.4531"	41/64	.6406"	53/64	.8281"
19/64	.2969"	U	.3680"	15/32	.4688"	21/32	.6562"	27/32	.8438"
N	.3020"	3/8	.3750"	31/64	.4844"	43/64	.6719"	55/64	.8594"
5/16	.3125"	V	.3770"	1/2	.5000"	11/16	.6875"	7/8	.8750"
O	.3160"	W	.3860"	33/64	.5156"	45/64	.7031"	57/64	.8906"
P	.3230"	25/64	.3906"	17/32	.5313"	23/32	.7188"	29/32	.9062"
21/64	.3281"	X	.3970"	35/64	.5469"	47/64	.7344"	59/64	.9219"
Q	.3320"	Y	.4040"	9/16	.5625"	3/4	.7500"	15/16	.9375"
R	.3390"	13/32	.4062"	37/64	.5781"	49/64	.7656"	61/64	.9531"
11/32	.3438"	Z	.4130"	19/32	.5938"	25/32	.7812"	31/32	.9688"
S	.3480"	27/64	.4219"	39/64	.6094"	51/64	.7969"	63/64	.9844"
T	.3580"	7/16	.4375"	5/8	.6250"	13/16	.8125"	1	1.000"