



CUT / FORM THREAD TAP DRILL SIZE CHART

800-871-5022

More information can be found at
www.Drill-HQ.com.

TAP SIZE	TAP DRILL SIZE			
1-72	53	.0595	1.7 mm	0.0669
2-56	50	.0700	5/64	0.0781
2-64	50	.0700	2 mm	0.0787
3-48	46	.0810	43	0.089
3-56	45	.0820	2.3 mm	0.0906
4-40	43	.0890	39	0.0995
4-48	3/32	.0938	2.6 mm	0.1024
5-40	38	.1015	33	0.113
5-44	37	.1040	2.9 mm	0.1142
6-32	34	.1110	1/8	0.125
6-40	32	.1160	3.2 mm	0.126
8-32	29	.1360	25	0.1495
8-36	29	.1360	24	0.152
10-24	23	.1540	11/64	0.1719
10-32	20	.1610	16	0.177
12-24	15	.1800	5 mm	0.1968
12-28	13	.1850	8	0.199
1/4-20	13/64	.2031	1	0.228
1/4-28	7/32	.2187	A	0.234
5/16-18	G	.2610	7.3 mm	0.2874
5/16-24	J	.2770	M	0.295
3/8-16	O	.3160	S	0.348
3/8-24	R	.3390	T	0.358
7/16-14	U	.3680	13/32	0.406
7/16-20	25/64	.3906	10.5 mm	0.4134
1/2-13	27/64	.4219	*	0.466
1/2-20	29/64	.4531	*	0.478
9/16-12	31/64	.4844	*	0.525
9/16-18	33/64	.5156	*	0.538
5/8-11	35/64	.5469	*	0.584
5/8-18	37/64	.5781	*	0.6
11/16-11	39/64	.6094	*	0.646
11/16-16	5/8	.6250	*	0.66
3/4-10	21/32	.6562	45/64	0.7031
3/4-16	11/16	.6875	*	0.722
7/8-9	49/64			
7/8-14	13/16			
1-8	7/8			
1-4	15/16			
1-1/8-7	63/64			
1-1/8-12	1-3/64			