



### Tap Holder Reference Chart

800-871-5022

More information can be found at  
[www.HQ-Drill.com](http://www.HQ-Drill.com).

Tap Size	Decimal Equivalent	PITCH (threads per in.)	MM Per Thread	Threads per mm
1.0 mm	.0393	101.60	.25	4.000
1.1 mm	.0433	101.60	.25	4.000
1.2 mm	.0472	101.60	.25	4.000
1.4 mm	.0551	84.66	.30	3.333
#0	.0600	80		
1/16"	.0625	64		
1.7 mm	.0669	72.56	.35	2.857
1.8 mm	.0708	72.56	.35	2.857
#1	.0730	64		
#1	.0730	72		
2.0 mm	.0787	63.50	.40	2.500
#2	.0860	64		
2.3 mm	.0905	63.50	.40	2.500
3/32"	.0625	64		
#3	.0990	48		
#3	.0990	56		
2.6 mm	.1023	56.43	.45	2.222
1/8"	.1250	40		
#4	.1120	32		
#4	.1120	36		
#4	.1120	40		
#4	.1120	48		
3.0 mm	.1181	50.80	.50	2.000
#5	.1250	40		
#5	.1250	44		
3.5 mm	.1378	42.33	.60	1.666
#6	.1380	32		
#6	.1380	40		
5/32"	.1562	32		
5/32"	.1562	36		
4.0 mm	.1574	36.28	.70	1.428
#8	.1640	32		
#8	.1640	36		
#8	.1640	40		
4.5 mm	.1771	33.86	.75	1.333
3/16"	.1870	24		
3/16"	.1870	32		
#10	.1900	24		
#10	.1900	32		
#10	.1900	30		
5.0 mm	.1980	31.75	.80	1.250



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#12	.2160	24		
#12	.2160	28		
#12	.2160	32		
7/32"	.2188	24		
7/32"	.2188	32		
6.0 mm	.2326	25.4	1.00	1.00
#14	.2420	20		
#14	.2420	24		
1/4"	.2500	20		
1/4"	.2500	24		
1/4"	.2500	28		
1/4"	.2500	32		
7.0 mm	.2755	25.4	1.00	1.00
5/16"	.3120	18		
5/16"	.3120	24		
8.0 mm	.3149	20.32	1.25	.800
9.0 mm	.3543	20.32	1.25	.800
3/8"	.3750	16		
3/8"	.3750	24		
10.0 mm	.3937	16.93	1.50	.666
11.0 mm	.4330	16.93	1.50	.666
7/16"	.4370	14		
7/16"	.4370	20		
12.0 mm	.4724	14.51	1.75	.571
1/2"	.5000	13		
1/2"	.5000	20		
14.0 mm	.5510	12.70	2.00	.500
5/8"	.6250	11		
5/8"	.6250	18		
16.0 mm	.6299	12.70	2.00	.500
11/16"	.6870	11		
11/16"	.6870	16		
18.0 mm	.7086	10.16	2.50	.400
3/4"	.7500	10		
3/4"	.7500	16		
20.0 mm	.7870	10.16	2.50	.400
13/16"	.8120	12		
13/16"	.8120	16		
13/16"	.8120	20		
13/16"	.8120	28		
13/16"	.8120	32		



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22.0 mm	.8666	10.16	2.50	.400
7/8"	.8750	9		
7/8"	.8750	14		
15/16"	.9370	12		
15/16"	.9370	16		
15/16"	.9370	20		
15/16"	.9370	28		
15/16"	.9370	32		
24.0 mm	.9448	8.46	3.00	.333
1.00"	1.0000	8		
1.00"	1.0000	12		
1.00"	1.0000	14		
27.0 mm	1.0629	8.46	3.00	.333
1-1/8"	1.1250	7		
1-1/8"	1.1250	12		
30.0 mm	1.1810	7.25	3.50	.285
1-1/4"	1.2500	7		
1-1/4"	1.2500	12		
33.0 mm	1.2999	7.25	3.50	.285